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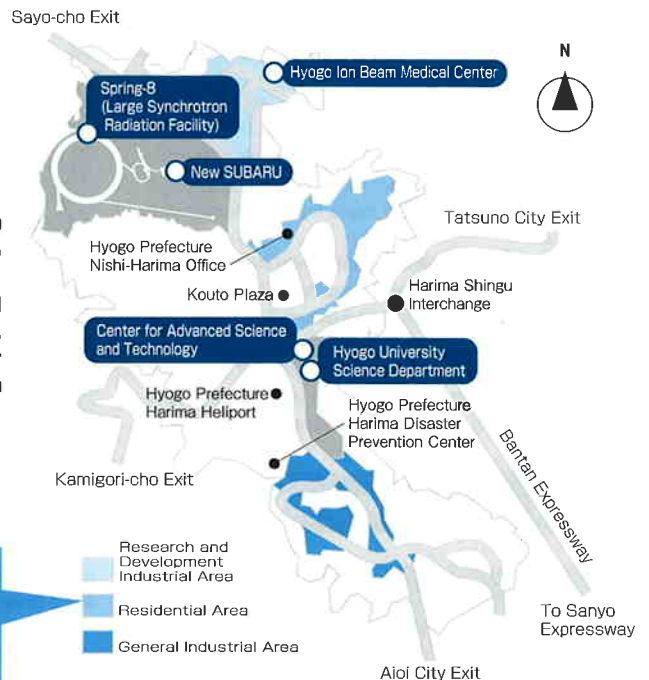
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## Hyogo's Cutting Edge Technologies Illuminate the Future of Industry.

SPring-8 is the World's leading synchrotron radiation research facility. In the 10 years since it was opened in the Harima Science Garden in the South West of Hyogo prefecture, research results have been achieved in a wide variety of fields including physics, life sciences, earth sciences, environmental sciences, nano-technology, and bio-technology. Further, facilities are expected to be completed adjacent to SPring-8, for an XFEL (X-ray Free Electron Laser) Generator. This will continue to bring our national technological base into the future of science as the source of next-generation synchrotron radiation technology.

For more information about current and expected industrial applications of SPring-8, please contact Yoshio Watanabe at the Japan Synchrotron Radiation Research Institute, and regarding opportunities and XFEL development, please contact Tetsuya Ishikawa at the RIKEN SPring-8 Center.

[Harima Science Garden City] Constructed out of the concept of a highly functional Capital (Science and Technology Capital, International Exchange Capital, Scenic Park Capital, Health and Medicine Capital) in harmony with man, nature, and science. Here, a number of research institutes have gathered, including the Large Synchrotron Radiation Facility "Spring-8", Hyogo University Science Department, the Center for Advanced Science and Technology, and the Hyogo Ion Beam Medical Center, etc., and research facilities for private companies have also been developed.



## SPring-8 takes one step closer to Industrial Application



Japan Synchrotron Radiation Research Institute

**Yoshio Watanabe**

PhD Engineering  
Head of Industrial Applications

### Features High Energy and Industrial Applications

The greatest feature of SPring-8 is the high energy yield of the synchrotron radiation. It has the merit of allowing us to gain a great deal of new high quality data on the research of molecules at an atomic level. Also, another feature is the fact that this facility, compared to synchrotron facilities overseas, is highly focused on finding industrial applications for the technology. While most overseas centers are focused on protein structure analysis and long term large scale businesses, SPring-8 is a little more pragmatic about developments. They have a good track record of developing industrial applications in a variety of industries, being used by 170 companies last year.

A lot of these applications are in fields which analyze on a molecular or atomic level, such as environmental, energy, and chemical related industries etc. Recent applications in areas more related to everyday life, such as cosmetics, are also increasing. There has also been a sudden surge of use directly in product development in such fields as hair care, transdermal therapeutics, and dental drug products.

**Selection of Users Important for Development of Japanese Industry**

For businesses that use SPring-8 for free (although they must pay for any items used), we have an application process twice a year, where they make application and we then divide our 25 beamlines depending on how they will be used. The results are generally published. Examination of applications is performed by external experts such as university professors, and selection is based on the technological significance of the science, the need for synchrotron radiation, safety, and the potential for success. In the case of Industrial use, the emphasis is placed on whether it will advance the Japanese industrial infrastructure more so than the significance of the science itself.

It would also be possible to install a beamline purely for corporate use, but it would be too expensive for the number that would use it, and there are already beamlines in operation which have been set up by several companies working together.

**From this Autumn, the Facility will be even Easier to Use.**

As the number of applications for industrial use continues to increase, the time which the beamline can be used is limited, creating a demand which is larger than supply. This Autumn, we are implementing several measures in an attempt to close this gap.

First, with regard to the XAFS (X-ray Absorption Fine Structure) system which is widely used by industry, we will establish a beamline purely for this application. Also, since many companies at this time are conducting research on an independent basis, there is a lot of similar research going on without collaboration, leading to inefficiencies. So in order to facilitate more efficient use of the beamlines, basic research to develop solu-



Presented by: Japan Synchrotron Radiation Research Institute

tions to problems which affect whole industries or for measures which are not yet developed will be encouraged to be conducted in collaboration with other companies.

To better reflect the needs of corporate users, systems will be changed. For example, in deference to those companies who have indicated that applications twice a year do not match with their internal development cycles, applications will now be held 4 times a year. In view of the patenting process which is so important for companies, publication of results will also be postponed for 2 years.

**Total Support, from Consultations to Vicarious Experimentation**

At present, SPring-8 has 9 coordinators. They are all renowned emeritus professors who have retired from

business or teaching and a leading authorities in their fields. All of their consultations are free of charge, and they will help with all aspects, up to and including the writing of the application.

Recently the needs of medium sized companies are also increasing, but it is difficult because of the scale of these companies for them to come and perform experiments themselves. In an attempt to resolve this problem, a system has been planned to help those with no experience with synchrotron radiation.

One such measure is the offering of analysis services. From last year, a mail in service was implemented, whereby a sample was sent in the mail for a structural analysis of a protein, which was completed at SPring-8. Planning is underway to make this service generally available.

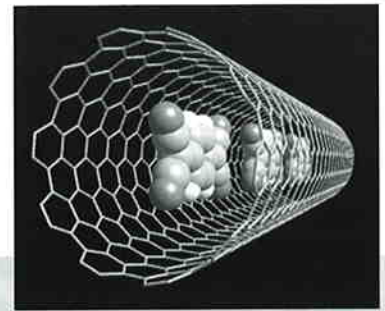
**Possibilities for Industry/University Cooperation**

One of the issues being considered for the future is cooperation with small and medium sized high technology companies that need synchrotron radiation technology. SPring-8 serves as a point of contact for research organizations, including universities, and industry, both of which have an interest in research. The

'knowledge' existing in the research institutions, and the 'technology' held by companies, if it is combined in its use of the SPring-8 synchrotron radiation, may lead to solutions to problems that were previously inaccessible, and may lead to the creation of new industries. This kind of collaborative relationship is already underway, with successes such as in the analysis of rust mechanisms by a university professor working together with companies.

**SPring-8**

**Developer:** Japanese Atomic Research Development Institute (Independent Administrative Agency), Institute of Physical and Chemical Research (Independent Administrative Agency)  
**Address:** 1-1-1 Koichi, Sayo-gun, Sayo-cho, Hyogo-ken (Inside the Harima Science Garden City)  
**URL:** <http://www.spring8.or.jp/>  
**Electrical Energy:** 8 billion eV(8GeV) Accumulation Rings/Beamlines: 62 (48 in operation, 1 under construction)



Discovery of organic molecules in carbon nanotubes

Accumulation ring Circumference: 1,436m  
 Commenced Operation: October 1997  
**Examples of Major Industrial Uses:** Development of Automatic Regeneration for Automobile Exhaust Gas Catalysts, Testing of Fiber Combinations for Studless Tires, Predicting life of Solders before Cracking from Fatigue, Structural Analysis of Hair Cuticles, etc.

**Arrival of the "New Light" XFEL**



**RIKEN Harima Institute**  
 (Independent Administrative Agency)  
**Tetsuya Ishikawa**  
 Head of the RIKEN SPring-8 Center  
 Project Leader of SPring-8 Joint-Project for XFEL  
 PhD Engineering

**What is the X-ray Free Electron Laser (XFEL)?**

Synchrotron radiation is a type of light that enables scientists to see materials in great detail. The light from a laser is characterized by its well-defined wavelength and phase. The XFEL is called "the dream light" because it derives from wavelengths in the X-ray region. Synchrotron radiation is emitted from an electron traveling near the speed of light when its path is bent by a magnetic field or undulator. An undulator is a device consisting of 2 rows (up and down) of magnetic poles with alternative N and S polarity. An electron moving between the rows will "zigzag" with a small periodicity and emit a bright light at a specific wavelength. The XFEL generated by the phase of synchrotron radiation is arranged by the magnetic fields of an undulator.

An XFEL has three main features. First, the light can be seen finely, as if observing an ant on earth from the moon-the resolution is 0.1nm or less. Next, it allows observation of fast moving phenomena, in a time light moves 0.01nm. Further, it has a brightness of more than 100 million times that of the SPring-8. Thus it is more detailed, faster, and brighter.

**Construction Underway for 2010 Start of Operations.**

In 2000, we first proposed building an XFEL. At the end of 2003, we completed development of the critical technologies for XFEL such as linear accelerators, short period undulators, and the electronic guns required to create high quality electron beams. In 2004, this device was recognized as a candidate for the Key Technology of National Importance, and a 1/32 sized prototype was completed in 2005. In June of last year, lasing was observed with the prototype. Construction of the XFEL is now underway, with a planned com-

mencement of operations in 2010.

**Most Compact and Highest Quality in the World**

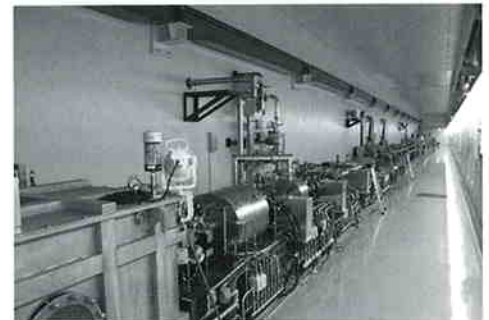
Currently three projects in the world, including Japan, are going forward with development of XFEL facilities. DESY (Deutsches Elektronen-Synchrotron), in the EU, plans to build a 3.3 kilometer long XFEL to be operational in 2013. And in the USA, SLAC (the Stanford Linear Accelerator Center) plans to use its 3 km linear accelerator (which has been used in high energy physics) for developing a Free Electron Lasers, and they are anticipating beginning operations in 2008 or 2009.

The main objective of our plan is to produce a light of the similar properties to that of the EU and USA, with a size of about 700m. Not only that, but we will also produce light with a short wavelength at the very low electron energy; 8GeV compared to more than 10GeV for their facilities. In other words, we are planning to build a facility with the same capabilities as that of the EU and USA, at about the same time and at a significantly lower cost.

**Pharmaceuticals, Environment, Energy, and the Future...**

The XFEL will be used for the analysis of membrane proteins, which facilitate communication between the interior and exterior of cells. The SPring-8 Synchrotron Radiation makes it possible to see the atomic arrangement, but since the light waves are incoherent, it is necessary to crystallize the protein. Some proteins can never be crystallized, but as much as 60% or more are believed not to be crystallizable using existing technology. However, the XFEL makes it possible to see a protein's structure even without crystallization. This can shorten the period required for analysis, greatly contributing to progress in the pharmaceutical industry by saving substantial time in the development of new drugs.

Also, SPring-8 research has demonstrated that some nano-structures are capable of holding materials of high density. In addition, XFEL is expected to allow the development of materials which can remove toxins from contaminated buildings and environmental pollutants, and increase the efficiency of fuel cells.



Overview of the accelerator storage area of the X-ray free electron laser

Further, some dreamlike innovations such as the creation of rare elements from other elements or enabling the removal of toxic materials from nuclear waste may become possible.

**Industrial Application still a Future Issue**

SPring-8 is not far away from the goal of the Synchrotron Radiation X-ray source. Although many applications for SPring-8 have been well established so that it can meet specific industrial needs, XFEL is still undergoing development and testing. The applications of XFEL are still premature for the industrial sectors to utilize them. However, once they are established by sophisticated researchers, the XFEL will find many applications for industries.

**XFEL Development Plan**

**Developer:** RIKEN (Independent Administrative Agency)  
**Address:** 1-1-1 Koto, Sayo-gun, Sayo-cho, Hyogo-ken  
 (inside Harima Science Garden City)  
**Length:** Approximately 700m  
**Energy:** 8 billion eV (8GeV)  
**Oscillation Wavelength:** 0.06nm  
**Total Cost:** 37 billion yen  
**Commence Operation:** 2010  
**URL:** <http://www.harima.riken.jp/xfel/>